## CERTIFICATE IN CONDITION MONITORING (CCOMO)

## Term-End Examination December, 2024

## MET-003 : CONDITION MONITORING AND MAINTENANCE

Time: 3 Hours Maximum Marks: 70

Note: Attempt any seven questions. All questions carry equal marks.

- Explain different states of plant with reference to maintenance engineering functions.
- 2. (a) What are the *five* different functions of Central Maintenance Group? 5
  - (b) Distinguish between 'Delegation' and 'Decentralisation'. 5
- (a) Distinguish between 'No Maintenance
   Technique (NMT)' and 'Operate Failure
   and Corrective Maintenance (OFCM)'
   Mention any five points.

- (b) Mention any *five* bottlenecks/roadblocks in formulating the maintenance strategy. 5
- 4. (a) Explain No Work Pay guarantee policy along with its *two* merits and *two* demerits.
  - (b) In a repair shop there are three orders P, Q, R to repair and the due dates are as follows:

Jobs	Repair Time	Due Date
P	10	18
Q	8	22
R	5	25

Prepare a sequence of repairing the above jobs under Shortest Process Time (SPT). Also mention the flow time (days), due date (days from now) and job lateness (days late) for each job.

- 5. (a) Give any *five* functions of Spare Part Management.
  - (b) What is the data required for each machine for its maintenance system optimization through V-E-I-N analysis.

6.	(a)	Name	any	five dest	ructive to	est te	echniqu	ies
		used	to	detect	defects	in	metal	llic
		components. Explain any one of					em.	5

- (b) Compare the design FMEA and process FMEA on the basis of purpose, responsibility, objective, timing for commencement, period of review and FMEA first completion.
- 7. (a) What is trend monitoring? Explain different states which an equipment is expected to undergo before its breakdown.

5

- (b) Explain the *five* different techniques of condition monitoring. 5
- 8. (a) Why accelerometer is used to measure displacement, velocity and acceleration?

  Explain with a diagram.
  - (b) What are the types of failure based on the volume of failure? Explain them. 5

9.	(a)	What is the meaning and importance of
		two parameters ( $\alpha$ and $\beta$ ) of Weibull
		distribution? Discuss the characteristics of
		shape parameter (β). 5

- (b) Discuss the reliability of a system/machine whose components are connected in series by deriving its expression.
- 10. (a) Discuss the implications of 'Totality' in Total Productive Maintenance (TPM). 4
  - (b) Name any *six* pillars of TPM.
  - (c) What is modularization? Enlist any *three* advantages of modularization.